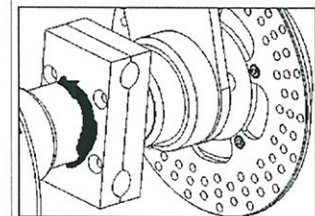


BOLT PATTERNS: 5 X 4 1/2", 4 3/4", & 5"
STUD SIZE: M12 X 1.5

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	M-AX-PL070	1 1/2" X 70-Tooth Pulley
2	1	M-AX-2000-01	Differential
3	1	M - A X - 2 0 0 0 - 0 2	63 x 41 x 20mm Bearing
4	1	M - A X - 2 0 0 0 - 0 3	82 x 54 x 20mm Bearing
5	1	M - A X - 2 0 0 0 - 0 7	Differential Cover
6	1	M - A X - 2 0 0 0 - 2 3	35 x 608mm Drive Shaft
7	1	M - A X - 2 0 0 0 - 2 4	35 x 432mm Drive Shaft
8	1	M-AX-2000-11	Pulley Housing
9	1	M-AX-2000-12	Pulley Housing
10	2	M-AX-2000-10	Bearing Seals
11	2	M - A X - 2 0 0 0 - 0 8	Mounting Block Threaded
12	2	M - A X - 2 0 0 0 - 0 9	Mounting Block
13	1	M - A X - 2 0 0 0 - 0 6 L	Short Shaft Sleeve
14	1	M - A X - 2 0 0 0 - 0 6 R	Long Shaft Sleeve
15	2	M - A X - 2 0 0 0 - 0 5	Brake Caliper Bracket
16	2	M-AX-2000-15	60 x 30 x 37mm Bearing
17	2	M - A X - 2 0 0 0 - 2 5	42 x 32 mm Spacer
18	2	M - A X - 2 0 0 0 - 0 4	Wheel Hub
19	2	M-AX-2000-10	Brake Rotor
20	2	M-BC-2006	2 Piston Brake Caliper
21	2	M - A X - 2 0 0 0 - 1 8	Lock Washer
22	2	M - A X - 2 0 0 0 - 2 1	Shaft Nut
23	2	M - A X - 2 0 0 0 - 1 3	Grease Fitting
24	6	---	3/8-16 X 1.25 Socket Head Bolt
25	6	---	3/8 Flat Washer
26	6	---	3/8-16 Lock Nut
27	16	---	M6 -1.0 X 16 Socket Head Bolt
28	10	---	M6 -1.0 X 30 Socket Head Bolt
29	22	---	M10 - 1.5 X 30 Socket Head Bolt
30	10	---	6mm Flat Washer
31	4	---	M10 Washer
32	2	---	M8 - 1.25 X 10 Set Screw
33	4	---	M10 - 1.5 Lock Nut
34	2	---	Cotter Pin

Torque Value	Item #
15/17 Lbs.Ft - 20/23 Nm	27, 28, 32 ▲
45/50 Lbs.Ft - 61/68 Nm	24, 26, 29 ▲
85/90 Lbs.Ft - 115/122 Nm	22

WELDING IS REQUIRED



Before Welding: make sure the axle assembly is properly aligned with the transmission drive pulley, and the belt or chain clears the windows on housing. If the belt/chain does not clear the windows serious damage may occur to housing and may result serious injury to the rider.
After performing your side-to-side belt/chain alignment and rotational index of the belt/chain windows, place three 3/4" long welds around the axle (12, 4, & 8 o'clock position) on the left and right inner plates (as shown on illustration)

Legend:
▲ Apply 242 Blue Loctite
◎ Not Included

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WARNING!!! The installation of this product should be done by a professional and certified motorcycle mechanic.
DNA SPECIALTY WILL NOT BE HELD LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES RESULTING FROM IMPROPER INSTALLATION, MODIFICATION, OR ABUSE

Trike Rear Axles	TYPE	Part Number
1 1/2" X 70-Tooth	BELT	M-AX-2007
1 1/8" X 70-Tooth	BELT	M-AX-2000
1 1/2" X 65-Tooth	BELT	M-AX-2011
1 1/8" X 65-Tooth	BELT	M-AX-2009
51-Tooth 350 Chain	CHAIN	M-AX-2002

Pulley Replacement	Part Number
1 1/2" X 70-Tooth	M-AX-PL070
1 1/8" X 70-Tooth	M-AX-PL078
1 1/2" X 65-Tooth	M-AX-PL065
1 1/8" X 65-Tooth	M-AX-PL074

2PN 730180

